



Item	Qty	Name	Part Number
10	4	1/4 WASHER	
9	2	1/4-20 X 2-1/2 BOLT	
8	12	1/4-20 x 3/4 HHM BOLT	
7	30	1/4-20 NUT	
6	16	1/4-20X3/4 CARRIAGE BOLT	
5	2	SWVEL CASTER	010316
4	1	97 INCH BRACE	011550
3	2	STRAIGHT CASTER	010296
2	2	RAIL	010775
1	1	STAND WELDMENT	011552

Parts List

UNITS: INCH		TOLERANCES UNLESS OTHERWISE SPECIFIED	
2 PL.± .01	4 PL.± .0005	3 PL.± .005	5 PL.± .00005
ANGULAR TOL. ± 1		EDGE BREAK OUT: .01	
EDGE BREAK IN: .01			

 PO BOX 68 119 MAIN STREET PLATO, MN 55370	DRAWN CAS	DATE 5/30/01	TITLE COVE JIG STAND ASSEMBLY
	CHECKED	DATE	
	APPROVED	DATE	

 THIRD ANGLE PROJECTION	SCALE: 1:16	DWG. NO. 91144S	SHEET 1 OF 1
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